| SECTION 1 Chemicals and company identi | | ification |
|--|--------------------------|---|
| Pro | duct name | OF-SR |
| Pro | duct code | E017 |
| Con | npany name | CANON OPTRON INC. |
| Add | lress | 1744-1, Kanakubo, Yuki-shi, Ibaraki-ken, 307-0015 Japan |
| Sec | otion name | Sales Department |
| Tele | ephone number | +81-296-21-3700 |
| Fax | number | +81-296-21-3770 |
| Eme | ergency telephone tumber | +81-296-21-3700 |
| Use | | Vacuum deposition material |

SECTION 2 Hazards identification

GHS Classification (A classification by JIS Z 7252 "classification methods such as chemical substances based on GHS")

| Physical hazards | Explosives | Classification not possible |
|------------------|--|-----------------------------|
| | Flammable gases | Not applicable |
| | Aerosols | Not applicable |
| | Oxidizing gases | Not applicable |
| | Gas under pressure | Not applicable |
| | Flammable liquids | Not applicable |
| | Flammable solids | Classification not possible |
| | Self-reactive substances and mixtures | Classification not possible |
| | Pyrophoric liquids | Not applicable |
| | Pyrophoric solids | Classification not possible |
| | Self-heating substances and mixtures | Classification not possible |
| | Substances and mixtures which,in contact with water,emit flammable gases | Classification not possible |
| | Oxidizing liquids | Not applicable |
| | Oxidizing solids | Classification not possible |
| | Organic peroxides | Classification not possible |
| | Corrosive to metals | Classification not possible |
| | Desensitize explosives | Classification not possible |
| Health hazards | Acute toxicity(oral) | Classification not possible |
| | Acute toxicity(dermal) | Classification not possible |
| | Acute toxicity (Inhalation: Gases) | Not applicable |
| | Acute toxicity (Inhalation: Vapors) | Classification not possible |
| | | |

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| Acute toxicity (Inhalation: Dusts and mists) | Classification not possible |
|--|--|
| Skin corrosion/irritation | Classification not possible |
| Serious eye damage/eye irritation | Classification not possible |
| Respiratory sensitization | Classification not possible |
| Skin sensitization | Category 1A |
| Germ cell mutagenicity | Classification not possible |
| Carcinogenicity | Classification not possible |
| Reproductive toxicity | Classification not possible |
| Reproductive toxicity, effects on or via lactation | Classification not possible |
| Specific target organ toxicity(single exposure) | Category 1 |
| Specific target organ toxicity(repeated exposure) | Classification not possible |
| Aspiration hazard | Classification not possible |
| Hazardous to the aquatic environment Short-term(acute) | Classification not possible |
| Hazardous to the aquatic environment Long-term(chronic) | Classification not possible |
| Hazardous to the ozone layer | Classification not possible |
| | mists) Skin corrosion/irritation Serious eye damage/eye irritation Respiratory sensitization Skin sensitization Germ cell mutagenicity Carcinogenicity Reproductive toxicity Reproductive toxicity, effects on or via lactation Specific target organ toxicity(single exposure) Specific target organ toxicity(repeated exposure) Specific target organ toxicity(repeated exposure) Aspiration hazard Hazardous to the aquatic environment Short-term(acute) Hazardous to the aquatic environment Long-term(chronic) |

Label elements

hazard Pictograms

Exclamation

Danger

Health Hazard



Signal word

Dangerous goods hazard information

May cause an allergic skin reaction. May cause respiratory irritation. Causes damage to organs Digestive organs.

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| Precautionary statements | |
|--------------------------|---|
| 【Safety measures】 | Do not breathe dust/fume/gas/mist/vapours/spray. Avoid breathing dust/fume/gas/mist/vapours/spray. Wash hands thoroughly after handling. Do not eat, drink or smoke when using this product. Use only outdoors or in a well-ventilated area. Contaminated work clothing should not be allowed out of the workplace. Wear Protective glovess/protective clothing/eye protection/face protection. |
| 【First−aid measures】 | IF ON SKIN:Wash with plenty of soap and water. IF INHALED: Remove person to fresh air and keep comfortable for breathing. If exposed or concerned:Call a poison center or doctor/physician. Call poison center or doctor/physician if you feel unwell. Specific treatment. If skin irritation or rash occurs:Get medical advice/attention. Take off contaminated clothing and wash it before reuse. |
| [Storage] | Store in a well-ventilated place. Keep container tightly closed. Store locked up. |
| [Disposal] | Dispose of contents/container in accordance with national regulations. |
| [Other hazards] | - |

SECTION 3 Composition/information on ingredients

| Chemical name | Copper | Iron | Perfluoropolyether compound |
|---|---|--------------------|-------------------------------------|
| Chemical formula | Си | Fe | Perfluoropolyether compound |
| Concentration or concentration range | Cu+Fe : 96.4-99.5 Perfluoropolyether | compound : 0.5-3.6 | |
| | Total = 100% | | |
| CAS No. | Total = 100% | 7439-89-6 | Confidential-1 |
| | | 7439–89–6 Iron | Confidential-1 No data available |
| CAS No. TSCA Inventry EINECS number | 7440-50-8 | | |

SECTION 4 First aid measures

Inhalation

Remove person to fresh air and keep comfortable for breathing. Get medical advice/attention if you feel unwell.

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| | Skin contact | Take off immediately all contaminated clothing. Rinse affected areas with water/shower. IF ON SKIN:Wash with plenty of soap and water. If skin irritation or rash occurs: :Get medical advice/attention. |
|-------|---|--|
| | Eye contact | Rinse cautiously with water for several minutes.Remove contact lenses, if present and easy to do. Continue rising. If eye irritation persists:Get medical advice/attention. |
| | Ingestion | Rinse mouth. Get medical advice/attention. |
| | Most important symptoms and effects, both acute and delayed | No data available |
| | Protection of first aiders | Rescuers, wear suitable protective equipment as the situation demands. |
| | Special precautions for physicians | No data available |
| SECTI | ON 5 Firefighting measures | |
| | Suitable extinguishing media | This product itself is not flammable. |
| | Unsuitable extinguishing media | No data available |
| | Specific hazards | No data available |
| | Specific extinguishing methods | In the case of a fire in the periphery, the portable container is quickly moved to a safe place. |
| | Special protective equipment for firefighters | Wear suitable protective equipment (gloves, glasses and a mask) in fire-fighting. |
| SECTI | ON 6 Accidental release measures | |
| | Personal precautions, protective equipment, and emergency | Protection equipment (specified as those in which the properties of the product are suitable) worn during operation so that airborne droplets, etc., do not adhere to the skin and dusts and gases are not absorbed. |
| | procedures | to the skill and dusts and gases are not absorbed. |
| | procedures Environmental precautions | The leakage may not directly flow into rivers or sewage. |
| | · | - |

Precautions for safe handling

Technical measures

Take measures for equipment as described in "8. Exposure controls/personal protection" and wear protective equipment.

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| S | Safety handling precautions | Handling work must be pra ventilation facility. | cticed in a room where ther | e is a local or total |
|---------------|--|---|----------------------------------|---|
| A | Avoidance of contact | Refer to "10. Stability and | reactivity." | |
| F | lygiene measures | Wash hands thoroughly aft Do not eat, drink or smoke | | |
| | itions for safe storage, ling any incompatibilities | | | |
| s | Safe storage conditions | Store in a well-ventilated p Store locked up. | blace. Keep container tightly | v closed. |
| S | Safety packaging material | No data available | | |
| SECTION 8 | Exposure controls/personal pr | rotection | | |
| | | <u>Cu</u> | <u>Fe</u> | <u>Perfluoropolyether</u> <u>compound</u> |
| Permi | issible concentration | | | |
| Æ | ACGIH | TWA 0.2 mg/m [®] (Hume), TWA 1 mg/m [®] (dust, mist) (2013 Edition) | No data available | TWA 200ppm (methanol decomposition products:) STEL 250ppm (methanol decomposition products:) (2012 edition) |
| Appro | opriate engineering controls | Use sealed devices, equipr possible. | nent, or a local exhaust ven | tilation as much as |
| such equip | | | | |
| | Respiratory protection | Dustproof mask | | |
| | land protection | Protective gloves | | |
| | Eye/face protection | Dust-proof glasses | | |
| c | Skin protection | Protective clothing | | |
| SECTION 9 | Physical and chemical propert | ies | | |
| Appea | arance | | | |
| F | Physical state | Solid | | |
| F | Form | Cup, fibrous | | |

Colour Red copper color and dark gray
Odour None

| | <u>Cu</u> | | <u>Perfluoropolyether</u> <u>compound</u> |
|------------------------------|-----------|--------------|--|
| Melting point/freezing point | 1083°C | <i>1535℃</i> | Not applicable |

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| Boiling point or initial boiling point and boiling range | 2595°C | 2730°C | Not applicable |
|--|---|-------------------|-------------------|
| Flammability | No data available | No data available | No data available |
| Upper/lower flammability or explosive limits | No data available | No data available | No data available |
| Flash point | No data available | No data available | No data available |
| Auto-ignition temperature | No data available | No data available | No data available |
| Decomposition temperature | No data available | No data available | No data available |
| рH | No data available | No data available | No data available |
| Kinematic viscosity | No data available | No data available | No data available |
| Solubility | | 1 | |
| Water | Insoluble | Insoluble | Sparingly soluble |
| Other solvents | It gradually dissolve in an ammonium solution. : HSDB(2013) | No data available | No data available |
| Partition coefficient: n- octanol/water | No data available | No data available | No data available |
| Vapour pressure | 1 mm Hg at 1628°C: HSDB(2013) | No data available | Fine (25 °C) |
| Density and/or relative density | 8.94g/cm [*] :HSDB(2013) | 7.86 | 1.71(25°C) |
| (Density) | | 1 | |
| Relative vapor density | No data available | No data available | No data available |
| Particle characteristics | No data available | No data available | No data available |
| Other information | No data available | No data available | No data available |

SECTION 10 Stability and reactivity

| | <u>Cu</u> | <u>Fe</u> | <u>Perfluoropolyether</u> <u>compound</u> |
|--------------------|---|---|--|
| Reactivity | Turns green upon exposure to humid air. Compounds sensitive to shock are formed by acetylene compounds, ethylene oxides, and azides | No data available | No data available |
| Chemical stability | Turns green upon exposure to humid air. Compounds sensitive to shock are formed by acetylene compounds, ethylene oxides, and azides | <i>Slowly oxidizes in the atmosphere.</i> | No data available |

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| Possibility of hazardous reactions | Reacts with oxides (chlorates, bromates, and iodates, etc.), so there is a risk of explosion | Produces rust when in presence of humidity. | No data available |
|------------------------------------|---|---|-------------------|
| Conditions to avoid | Contact with humidity and hazardous reactive materials. | High temperature, humidity, and flame | No data available |
| Incompatible materials | Acetylene compounds, ethylene oxides, azides, and oxidants (chlorate, bromate, iodate, etc) | Strong acids and ammonia | No data available |
| Hazardous decomposition products | Carbon monoxide, carbon dioxide, and copper fumes produced by combustion. | No data available | No data available |

SECTION 11 Toxicological information

| | <u>Cu</u> | <u>Fe</u> | <u>Perfluoropolyether</u> <u>compound</u> |
|--|---|---|---|
| Acute toxicity(oral) | No data available | Oral administration in rat: LD50: 30 g/kg, Intraperitoneal administration in rat: LDLo: 20 mg/kg Oral administration in guinea pig: LD50: 20 mg/kg | LD50: 5628mg/kg (rat) (methanol decomposition products:) |
| Acute toxicity(dermal) | No data available | No data available | No data available |
| Acute toxicity (Inhalation: Gases) | Solid (GHS definition) | No data available | LC50: 6400ppm/4Hr (rat) (methanol decomposition products:) |
| Acute toxicity(Inhalation: Vapours) | Solid (GHS definition) | No data available | No data available |
| Acute toxicity(Inhalation: Dusts and mists) | No data available | No data available | No data available |
| Skin corrosion/irritation | Classification not possible due to lack of data. Besides, it is described in PATTY (6th, 2012) that contact dermatitis associated with copper has been reported, but few cases of dermatitis caused by copper metal or its compounds occur in the industry. | No data available | Skin irritation: 20mg/24Hr in irritation (rabbit) (methanol decomposition products:) |

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| Serious eye damage/irritation | No data available | No data available | Eye irritation: 100mg/24Hr in irritation (rabbit) (methanol decomposition products:) |
|-----------------------------------|---|-------------------|---|
| Respiratory or skin sensitization | It was classified in Category 1A because the Japan Society for Occupational Health (JSOH) classified copper and its compounds as occupational skin sensitizers Group 2 (Recommendation of Occupational Exposure Limits (Japan Society For Occupational Health (JSOH), 2012)), and it applies to this substance (OEL Documentations (Sensitization classification) (Japan Society For Occupational Health (JSOH, May 26, 2010))). | No data available | No data available |
| Germ cell mutagenicity | No data available | No data available | No data available |
| Carcinogenicity | It was classified as "Classification not possible" because the U.S. EPA classified it in I (IRIS (2005)). The category was revised according to the revised GHS classification guidance for the Japanese government. | No data available | No data available |
| Reproductive toxicity | No data available | No data available | No data available |

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| Specific target organ toxicity(single exposure) | From the knowledge in humans in EHC (1998), | No data available | No data available |
|---|---|-------------------|-------------------|
| | ACGIH (7th, 2001), and ATSDR (2004), | | |
| | respiratory symptoms | | |
| | (respiratory tract | | |
| | irritation) are the main | | |
| | acute toxic signs in the | | |
| | inhalation route. As for | | |
| | oral exposure, it is | | |
| | described that digestive | | |
| | symptoms (nausea, | | |
| | vomiting, abdominal pain, | | |
| | etc.) were observed after | | |
| | the ingestion of drinking- | | |
| | water and others | | |
| | containing high copper | | |
| | concentrations, and there | | |
| | are numerous reports | | |
| | that nausea and vomiting | | |
| | mainly occurred. Other | | |
| | than these, it is reported | | |
| | in EHC that inhalation | | |
| | exposure caused | | |
| | hepatomegaly, but the air | | |
| | levels were very high, and | | |
| | it is described in ATSDR | | |
| | that liver lesions from | | |
| | acute copper poisoning | | |
| | are rare except for | | |
| | specific diseases | | |
| | (Wilson's disease, etc.). | | |
| | Therefore, the liver was | | |
| | not included in the target | | |
| | organs, and it was | | |
| | classified in Category 1 | | |
| | (digestive system), | | |
| | Category 3 (respiratory | | |
| | tract irritation). | | |
| | | | |

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| Specific target organ toxicity(repeated exposure) | It is reported in EHC (1998), DFGOT vol. 22 (2006) that repeated oral exposure to copper in humans caused digestive symptoms (nausea, vomiting, abdominal pain, etc.) and liver disorder (hepatic failure, cirrhosis). Because digestive symptoms are nausea, vomiting, abdominal pain, etc., they cannot be regarded as specific target organ toxicity. Furthermore, hepatic failure is reported in only one case, therefore it was judged impossible to generalize it. From the above, it was classified as "Classification not possible." | No data available | There can cause conjunctivitis, headache, dizziness, insomnia, gastrointestinal disorders, blurred vision (methanol decomposition products:) |
|--|--|-------------------|---|
| Aspiration hazard Other information | <i>No data available</i> The fluorine resin, which is gas containing hydrogen flu | | No data available |

SECTION 12 Ecological information

Toxicity

<u>Cu</u>

<u>Fe</u>

<u>Perfluoropolyether</u> <u>compound</u>

| Hazardous to the aquatic environment Short- term(acute) | No data available | No data available | No data available |
|--|---|-------------------|-------------------|
| Hazardous to the aquatic environment Long- term(chronic) | No data available | No data available | No data available |
| Persistence and degradablility | No data available | No data available | No data available |
| Bioaccumulative potential | No data available | No data available | No data available |
| Mobility in soil | No data available | No data available | No data available |
| Hazard to the ozone layer | This substance is not listed in Annexes to the Montreal Protocol. | No data available | No data available |
| Other adverse effects | No data available | No data available | No data available |

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| SECTION 13 Disposal considerations | | | |
|--|--|--|--|
| Waste treatment methods | Process is contracted to industrial waste disposers who received approval of a prefectural governor. | | |
| Contaminated container and contaminated packaging | The container is recycled after being cleaned, or is appropriately processed according to the standards of related laws and regulations. When disposing of empty containers, the contents should be completely removed. | | |
| SECTION 14 Transport information | | | |
| | <u>Cu</u> | <u>Fe</u> | <u>Perfluoropolyether</u> <u>compound</u> |
| International regulation | | | |
| UN number | Not applicable | Not applicable | Not applicable |
| UN proper shipping name | Not applicable | Not applicable | Not applicable |
| UN classification | Not applicable | Not applicable | Not applicable |
| Transport hazard class | Not applicable | Not applicable | Not applicable |
| Packing group | Not applicable | Not applicable | Not applicable |
| Hazardous to the aquatic environment | No data available | No data available | No data available |
| Maritime transport in bulk according to IMO instruments | No data available | No data available | No data available |
| Japanese lows and regulations | Refer to "15. Regulatory information." | Refer to "15. Regulatory information." | No data available |
| Special precautions for users | When transporting, protect from direct sunlight and take on cargo without breakage of container, corrosion and leakage. Do not transport with food and feedstuffs. Do not stack heavy good thereupon. | No data available | No data available |
| Special Provisions | - | - | - |

SECTION 15 Regulatoly information (Japan)

| | <u>Cu</u> | <u>Fe</u> | <u>Perfluoropolyether</u> <u>compound</u> |
|---|---|----------------|--|
| Occupational Safety and Health Law | There is it in the case of an application or an application | Not applicable | No data available |
| PRTR Law | Not applicable | Not applicable | No data available |
| Poisonous and Deleterious Substances control Law | Not applicable | Not applicable | No data available |

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| Labor Standards Act | Not applicable | Not applicable | No data available |
|--|---|---|-------------------|
| Chemical substances control Law | Not applicable | Not applicable | No data available |
| Fire fighting Law | Not applicable | There is it in the case of an application or an application | No data available |
| Air Pollution Control Act | There is it in the case of an application or an application | Not applicable | No data available |
| Water Pollution Prevention Act | There is it in the case of an application or an application | There is it in the case of an application or an application | No data available |
| Water Supply Act | There is it in the case of an application or an application | There is it in the case of an application or an application | No data available |
| Sewerage Act | There is it in the case of an application or an application | There is it in the case of an application or an application | No data available |
| Marine Pollution Prevention Law | Not applicable | Not applicable | No data available |
| Waste Management and Public Cleansing Act | Not applicable | Not applicable | No data available |
| Note | Ensure this material in con conformity to local regulat | npliance with federal require ions. | ements and ensure |

SECTION 16 Other information

The Safety Data Sheet (SDS) has been prepared based on currently available materials, information and data, and may be revised based on new information. Further, the important points in the SDS are made for the purpose of normal handling. When handling the user product in a specialized manner, take the appropriate safety measures for the application or method. Further, Canon Optron Inc. has paid sufficient attention to the described contents of the SDS, but does not guarantee the accuracy of its contents.

The SDS prepared by our company includes all findings from our investigation for reference. Not applicable to all items listed.

Literature Reference

[WEB site] National Institute of Technology and Evaluation Homepage Japan Advanced Information Center of Safety and Health Homepage Ministry of Health, Labour and Welfare Homepage [Regulatory review Tools] ezCRIC (Japan Chemical Database Ltd)